



High Standard, Inc.

MANUFACTURERS & DISTRIBUTORS
OF ARCHITECTURAL PANELS

PORCELAIN ON STEEL SPECIFICATIONS

Texture: Smooth or Embossed (Norok)

Gauge: 28 gauge-3', 4' widths (standard)
24 gauge-5' widths (standard)

Maximum Length: 12'

Cut-To-Size Availability: Yes

Colors: 23 Standard

Custom Color Availability: Yes

Custom Color Charge: Yes
(waived for orders over 4,000 sq.ft.)

Min. Order for Custom Color: 1,400 sq. ft.

Firing Temperature: 1500° F

Class A Acid Resistant: Yes

Acid Resistance: AA

Coating Thickness: 6.0 to 7.5 mils.

Surface Hardness: 6 to 6.5 mohs.

Coating Both Sides: Yes

Warranty: 20 years (25 upon request)

Field Cutting: Yes

Weight/Square Foot: 28 gauge, .75 lbs.
(Skin Only) 24 gauge, 1.00 lbs.

Polyfilm Masking: Yes

Tolerances: Length -plus 1/16" minus 1/16"
Width -plus 1/16" minus 1/16"
Thickness -plus 0" minus 0"

Cutouts/Pattern Cuts: Yes (field or factory)

PORCELAIN ON ALUMINUM SPECIFICATIONS

Texture: Embossed

Gauge: 26 gauge - 3', 4', 5' widths

Stock Lengths: 6', 8', 10'

Cut-To-Size Availability: Yes

Colors: 24 Standard

Custom Color Availability: Yes

Custom Color Charge: Yes
(waived for orders over 1,000 sq. ft.)

Min. Order for Custom Color: None

Firing Temperature: 1100° F

Class A Acid Resistant: Yes

Acid Resistance: B to A

Coating Thickness: 2.0 to 3.0 mils.

Surface Hardness: 4.0 to 4.5 mohs.

Coating Both Sides: No

Warranty: 25 years

Field Cutting: Yes

Weight/Square Foot: 26 gauge, .22 lbs.
(Skin Only)

Polyfilm Masking: No

Tolerances: Length -plus 1/8" minus 1/8"
Width -plus 1/8" minus 1/8"
Thickness -plus 0" minus 0"

Cutouts/Pattern Cuts: Yes (field or factory)